



Dart Hawkesbury
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Tel (613) 632-5200

D2010-103
Job Sheet 167305-A



Part No: D2010-103

Job Qty: 2 ea

Part Name: Mirror Arm 369/500



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/2/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/1/17	11/1/17	0.00	0.00	Start up container		MLL
100	Brake NC	2 pcs	11/1/17	11/1/17	0.00	0.51	Brake NC 3	.45	MLL
110	Small Fab	2 pcs	11/1/17	11/1/17	0.00	0.41	Small Fab	.40	MLL
120	Small Fab	2 pcs	11/1/17	11/1/17	0.00	0.41	Small Fab	.35	MLL DAS
130	QC	2 pcs	11/1/17	11/1/17	0.00	0.00	QC5		38
140	Powdercoat	2 pcs	11/2/17	11/2/17	0.00	0.04	Powdercoat4		BR 17-11-98
150	QC	2 pcs	11/2/17	11/2/17	0.00	0.00	QC3		
160	Packaging	2 pcs	11/2/17	11/2/17	0.00	0.00	Packaging3	ST 357	SEP
170	QC21-SA	2 Ea	11/2/17	11/2/17	0.00	0.00	QC21		DAS NOV 2 2 2017

Part Op 100 - Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103

Descriptions: 110 - 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr ends

120 - 1-flare before installing plug as per dwg D2010 2-Install D2057 plug as per Dwg D2010

140 - START TIME: 3:40 OVEN TEMPERATURE: 320° FINISH TIME: 4:10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.049 M135184	3	164	0	0
110-Small Fab	D2057 F152226	2	11	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S004996

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Mirror Arm 369/500

PART NO: D2010-103

Revision:

Operation: Start up Operation

Quantity: 2

Change No:

Mfg Date: 11/01/17

Job No: 167305-A